



PRODUCT SAFETY DATA SHEET (SDS)



SECTION I – PRODUCT AND COMPANY IDENTIFICATION

Product Name: 5117 PVC Low VOC Heavy Bodied PVC Cement
Manufacturer: UNITED SEALANTS & ADHESIVES L.L.C.
Tel/Fax: 1-833-872-4583.

Product Use: Low VOC Solvent Cement for PVC Pipe & Fittings
Address: 9216 Tweedy Lane, Downey, CA 90240 U.S.A.

For Emergency: Transportation / Medical Issues: CHEMTEL Tel: 1-800-255-3924 (North America), +1-813-248-0585 (International).

SECTION 2 – HAZARDS IDENTIFICATION

Health

Acute Toxicity: Category 4
Skin Irritation: Category 3
Skin Sensitization: No
Eye: Category 2

Environmental

Acute Toxicity: None Known
Chronic Toxicity: None Known
Physical
Flammable Liquid: Category 2

GHS Label:



Single Word: Danger

WHMIS Classification:
 Class B, Division 2;
 Class D, Division 1B

Hazard Statements

H225: Highly flammable liquid and vapor
H319: Causes serious eye irritation
H332: Harmful if inhaled
H335: May cause respiratory irritation
H336: May cause drowsiness or dizziness
H351: Suspected of causing cancer
EUH019: May form explosive Peroxides
EUH066: Repeated exposure may cause skin dryness or cracking

Precautionary Statements

P210: Keep away from heat/sparks/open flames/hot surfaces - No-smoking
P261: Avoid breathing dust/fume/gas/mist/vapors/ spray
P280: Wear protective gloves/protective clothing/ eye protection/face protection
P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P337+P313: Get medical advice/attention
P403+P233: Store in a well-ventilated place. Keep container tightly closed
P501: Dispose off contents/container in accordance with local regulation

SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

	CAS#	EINECS#	Concentration % by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	35 – 50
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	10 – 25
Cyclohexanone	108-94-1	203-631-1	10 – 25
Acetone	67-64-1	200-662-2	15 – 30

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA or are exempt from that listing.

* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

SECTION 4 – FIRST AID MEASURES

Contact with Eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately. **Skin Contact:** Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice. **Inhalation:** Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give Oxygen. Seek medical advice. **Ingestion:** Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately. **Likely Routes of Exposure:** Inhalation, Eye and Skin Contact. **Acute Symptoms & Effects: Inhalation:** Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages. **Eye Contact:** Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid. **Skin Contact:** Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact. **Ingestion:** May cause nausea, vomiting, diarrhea and mental sluggishness. **Chronic (long-term) Effects:** Category 2 Carcinogen

SECTION 5 – FIREFIGHTING MEASURES

Suitable Extinguishing Media: Dry chemical powder, Carbon Dioxide Gas, Foam, Halon, Water fog.

Unsuitable Extinguishing Media: Water spray or Steam.

Exposure Hazards: Inhalation and dermal contact

Combustion Products: Oxides of Carbon, Hydrogen Chloride and Smoke

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure airline masks

Health: HMIS: 2 • NFPA: 2
 Flammability: HMIS: 3 • NFPA: 3
 Reactivity: HMIS: 0 • NFPA: 0
 PPE: HMIS: B • NFPA: -
 0-Minimal, 1-Slight, 2-Moderate,
 3-Serious, 4-Severe

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautions: Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).

Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water source.

Methods for Cleaning up: Clean up with Sand or other inert absorbent material. Transfer to a closable Steel Vessel.

Materials Not to be Used for Clean up: Aluminium or Plastic Containers.

SECTION 7 – HANDLING AND STORAGE

Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.

Storage: Store in ventilated room or shade below 43 °C (110 °F) and away from direct sunlight. Keep away from ignition sources and incompatible materials: Caustics, Ammonia, Inorganic Acids, Chlorinated Compounds, strong Oxidizers and Isocyanates.

Follow all precautionary information on container label, product bulletins and solvent cementing literature.

SECTION 8 – PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

Exposure Limits:

Component	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL
Tetrahydrofuran (THF)	50 ppm	100 ppm	200 ppm	N/E
Methyl Ethyl Ketone (MEK)	200 ppm	300 ppm	200 ppm	N/E
Cyclohexanone	20 ppm	50 ppm	50 ppm	N/E
Acetone	500 ppm	750 ppm	1000 ppm	N/E

Component	OSHA PEL Ceiling	CAL / OSHA PEL	CAL / OSHA Ceiling	CAL / OSHA STEL
Tetrahydrofuran (THF)	N/E	200 ppm	N/E	250 ppm
Methyl Ethyl Ketone (MEK)	N/E	200 ppm	N/E	300 ppm
Cyclohexanone	N/E	25 ppm	N/E	N/E
Acetone	N/E	500 ppm	3000 ppm	750 ppm

Engineering Controls: Use local exhaust as needed. **Monitoring:** Maintain breathing zone airborne concentrations below exposure limits. **Personal Protective Equipment (PPE): Eye Protection:** Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure. **Skin Protection:** Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds. **Respiratory Protection:** Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear or Gray, Heavy Syrupy Liquid

Viscosity: Heavy Bodied

Odor: Ketone

pH: Not Applicable

Melting / Freezing Point: -108.5°C (-163.3°F) Based on first melting component: THF

Boiling Point: 56°C (133°F) Based on first boiling component: Acetone

Solubility: Solvent portion soluble in water, resin portion separates out.

Partition Coefficient n-octanol/water: Not Available

Flash Point: -20°C (-4°F) TCC based on Acetone

Boiling Range: 66°C (151°F) to 156°C (313°F)

Specific Gravity: 0.961 ± 0.10 @ 73°F (23°C)

Evaporation Rate: > 1.0 (BUAC = 1)

Auto-ignition Temperature: 321°C (610°F) based on THF

Odor Threshold: 0.88 ppm (Cyclohexanone)

Decomposition Temperature: Not Applicable

Flammability Limits: LEL: 1.1% based on Cyclohexanone UEL: 12.8% based on Acetone

Flammability: Category 2

Vapor Pressure: 190 mm Hg @ 20°C (68°F) Acetone

Vapor Density: >2.0 (Air = 1)

VOC Content: When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: < 510 g/l

SECTION 10 – STABILITY AND REACTIVITY

Stability: Stable

Hazardous Decomposition Products: None in normal use. When forced to burn, this product gives off Oxides of Carbon, Hydrogen Chloride and smoke.

Conditions to Avoid: Keep away from heat, sparks, open flame and other ignition sources.

Incompatible Materials: Oxidizers, strong acids and bases, Amines, Ammonia.

SECTION 11 - TOXICOLOGICAL INFORMATION

Toxicity	LD ₅₀	LC ₅₀	Target Organs
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat) Oral: 5800 mg/kg (rat)	Inhalation 3 hrs. 21,000 mg/m ³ (rat)	STOT SE3
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs. 23,500 mg/m ³ (rat)	STOT SE3
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs. 8,000 PPM (rat)	
Acetone	Oral: 5800 mg/kg (rat)	Inhalation 50,100 mg/m ³ (rat)	STOT SE3

Reproductive Effects: Not Established
Teratogenicity: Not Established

Mutagenicity: Not Established
Embryotoxicity: Not Established

Sensitization to Product: Not Established
Synergistic Products: Not Establish

SECTION 12 – ECOLOGICAL INFORMATION**Ecotoxicity:** None Known**Mobility:** In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of < 510 g/l.**Degradability:** Not readily biodegradable**Bioaccumulation:** Minimal to none.**SECTION 13 - WASTE DISPOSAL CONSIDERATIONS**

Follow local and national regulations. Consult disposal expert.

SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name	Hazard Class:	Secondary Risk:	Identification Number:	Packing Group:	Label Required:	Marine Pollutant:
Adhesives	3	None	UN 1133	PG II	Class 3 Flammable Liquid	No

Exception for Ground Shipping

DOT Limited Quantity:	Up to 5L per inner packaging, 30 kg gross weight per package.
Consumer Commodity:	Depending on packaging, these quantities may qualify under DOT as "ORM-D".

TDG Information

TAG Class	Shipping Name	UN Number / Packing Group
Flammable Liquid 3	Adhesives	UN 1133, PG II

SECTION 15 - REGULATORY INFORMATION

Precautionary Label Information: Highly Flammable, Irritant, Carc. Cat. 2 **Ingredient Listings:** USA TSCA, Europe EINECS, Canada DSL, Australia AICS, Korea ECL/TCCL, Japan MITI (ENCS) **Symbols:** F, Xi **Risk Phrases:** **R11:** Highly flammable • **R19:** May form explosive peroxide • **R20:** Harmful by inhalation. • **R36/37:** Irritating to eyes and respiratory system. • **R66:** Repeated exposure may cause skin dryness or cracking • **R67:** Vapors may cause drowsiness and dizziness **Safety Phrases:** **S2:** Keep out of the reach of children • **S9:** Keep container in a well-ventilated place. • **S16:** Keep away from sources of ignition - No smoking. • **S25:** Avoid contact with eyes. • **S26:** In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. • **S29:** Do not empty into drains. • **S33:** Take precautionary measures against static discharges. • **S46:** If swallowed, seek medical advice immediately and show this can or label.

SECTION 16 – OTHER INFORMATION**Specification Information:****Department Issuing Data Sheet:** Environmental Health & Safety**E-mail Address:** EHSInfo@usweld.net**Training Necessary:** Yes, training in practices and procedures contained in product literature.**Reissue Date / Reason for Reissue:** May-2020 / changed format**Intended Use of Product:** Solvent Cement for PVC Pipe & Fittings

All ingredients are compliant with the requirements of the European Directive on RoHS (Restriction of Hazardous Substances).

This product is intended for use by skilled individuals at their own risk.

The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.